



Section 10 – Process Equipment (Onshore) - Sales Item 10180512

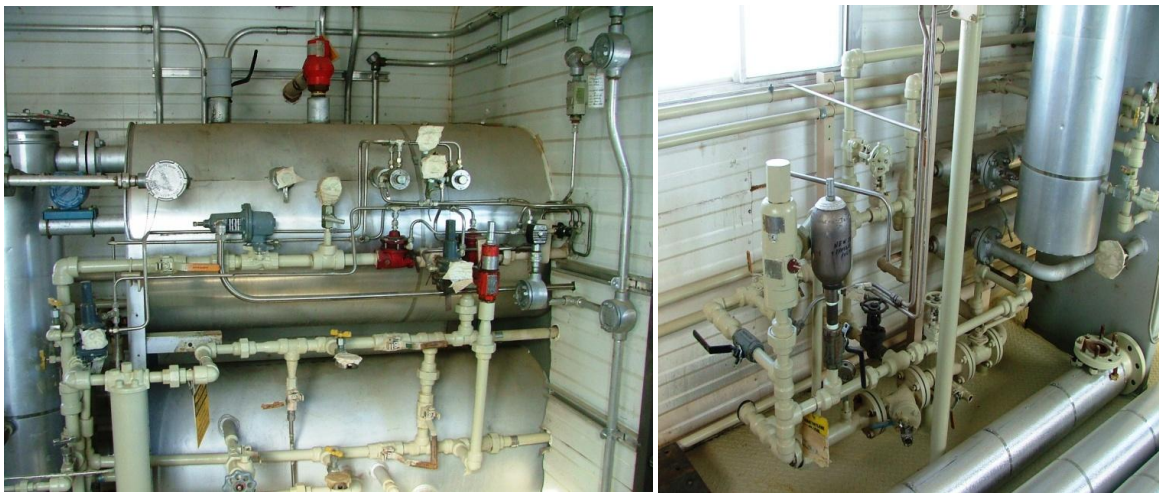
(PPE Ref: GS 24-1225)

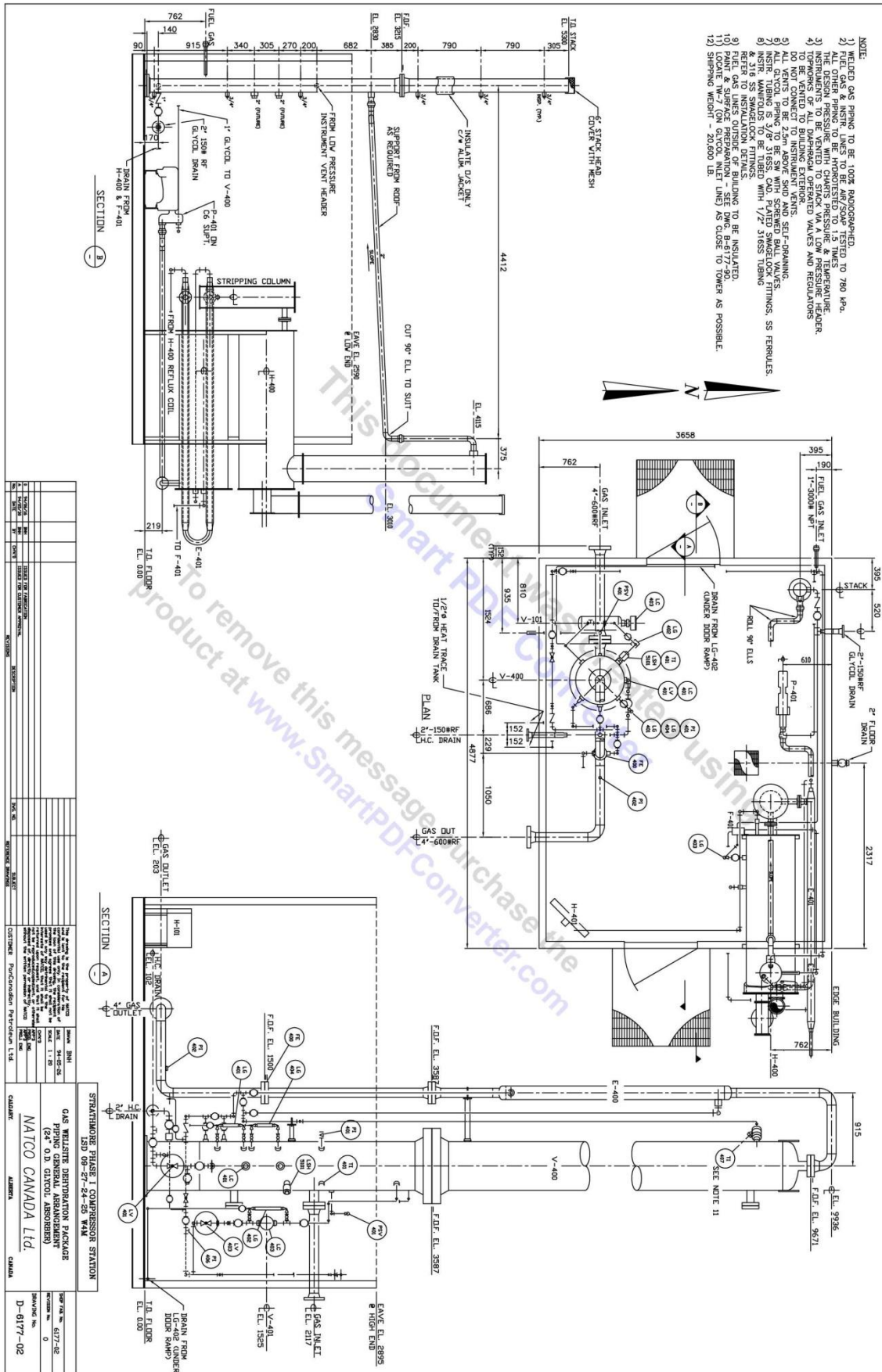
Glycol (TEG) Dehydration Package c/w 250 MMBTU/H Glycol Regenerator

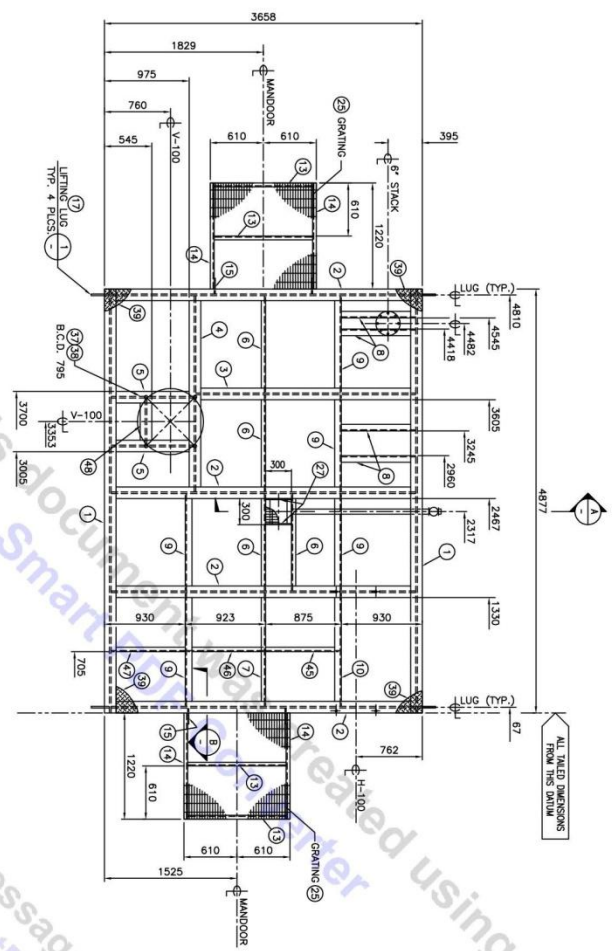
DETAIL AS FOLLOWS:

24" OD x 1420 PSIG DEHYDRATION PACKAGE	
Packaged by Natco in 1994	
Glycol Contactor:	24" OD x 1420 psig
Contactor Break Flange:	Yes
Trays:	8
Integral Scrubber:	Three Phase
Glycol Reconcentrator:	250,000 BTU/H
Glycol Pump:	One c/w electric motor
Fuel Gas Scrubber:	Yes
Skidded:	Yes
Housed:	Yes
Status:	Stored in Airdrie, Alberta



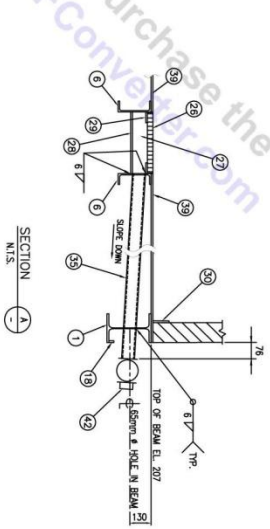




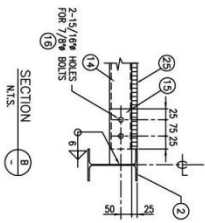


STEEL GENERAL NOTES:

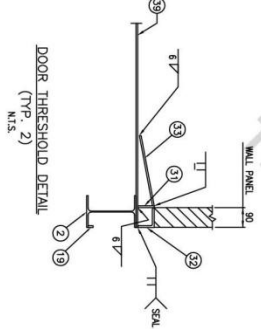
1. Checked plate is to continuously seal metal of perimeter on top of shield and weld to shield to members on the underside.
2. All structural steel work shall conform to applicable CSA standards, and is polisher:
 - a) CSA C45.5-16; and
 - b) CSA G40.21-M structural quality steel.
3. All structural steel shall be Grade 300W except Heavy Structural Steel shall be Grade 350W Class C.
4. For surface preparation & painting refer to Spec B-9.17.7-90.
5. All connections shall be welded unless noted otherwise on the Drawings.
6. All welded shall conform to CSA W59. Welders and welding operators shall be certified to the Canadian Welding Bureau, in accordance with AWS 1.
7. Welding electrodes shall be E60XX, conforming to CSA W8.1.
8. Shielding gas shall be Argon, conforming to ASTM A-423 for all bolts larger than 3/4" dia.
9. All steel A-307 or all steel 50K shall be Grade 50K.
10. Where to provide any additional seismic/plying supports as req'd. All equipment/plying to be supported from structural steelwork.



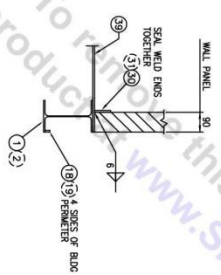
SECTION
M.T.S. A
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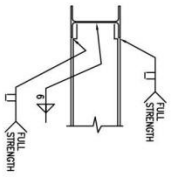
SECTION 8
N.T.S.



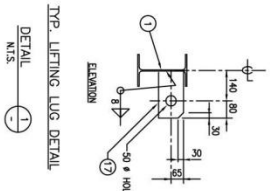
(TYP. 2)
N.T.S.



TYP. SPLASH GUARD DETAIL
N.T.S.



TYP. W8-W8 CONN
N.T.S.



TYP. LIFTING LUG DETAIL

[illegible]



Notes:

- Available subject to prior sale.
- Located in Canada 'as is where is'.
- Full Documentation Packages are available upon request.